

byproducts generated during the sugar extraction process serve as alternative sweetening agents. One such byproduct is desugared molasses, a liquid obtained during the desugaring phase of sugar production, characterized by a reduced sugar concentration but a higher mineral ion content (Fang *et al.* 2011).

The molasses market has expanded significantly in recent years, driven by applications in food, animal feed, biofuel, and pharmaceutical industries. Molasses is primarily extracted from sugarcane and sugar beet, with the extraction method and the plant's maturity significantly influencing its nutritional composition and overall quality. The stage of plant maturity at harvest affects the sugar concentration in the juice and thus the molasses quality, with fully mature plants generally producing higher sugar yields. Additionally, the extraction and processing parameters, including heating temperature and duration, impact the final molasses composition, particularly its sugar content, mineral ion concentration, and flavor profile. These factors collectively determine the suitability of molasses for various industrial and food applications, with higher-grade molasses commonly used in food products and lower-grade molasses utilized for animal feed, biofuel, and other industrial purposes.

Molasses, locally known as **Chini-Angangba**, occupies a significant place in the cultural and customary practices of the Meitei community in Manipur (ꯀꯪꯂꯩꯄꯪ). Beyond its ritualistic importance, molasses production in the state has traditionally relied on indigenous knowledge and age-old techniques, reflecting methods rooted in traditional concepts and practices (Devi 2018).

Chuhi, commonly referred to as treacle, is a semi-consistent syrup derived from sugarcane. This semi-solid syrup, locally termed **chuhi** in Manipur (ꯀꯪꯂꯩꯄꯪ), is known regionally as **Sariyahor gur** or **Torol gur** in other north-eastern states like Assam. It has been identified as a nutritious food product and serves as a rich source of essential minerals, including iron, calcium, potassium, sodium, phosphorus, magnesium, and chlorine. In addition, sugarcane treacle contains bioactive compounds, including flavonoid-based antioxidants and various vitamins (Bele *et al.* 2019). Studies further indicate that treacle has a relatively lower glycemic index than refined sugar (Litha *et al.* 2024). Foods with a lower glycemic index are digested and absorbed more gradually by the body, suggesting that **chuhi** may be a healthier alternative to refined sugar for individuals seeking dietary options that support better metabolic health.

Despite its unique cultural significance and nutritional value, **chuhi**, a traditional sugarcane product of the Meitei community in Manipur (ꯀꯪꯂꯩꯄꯪ), is experiencing a decline in reliance among younger generations. This has confined its knowledge-intensive processing methods to isolated pockets within the state, placing the associated indigenous practices on the brink of extinction amid modernization, urbanization, and the growing preference for refined sugars. The erosion of this legacy not only threatens crop cultivation expertise but also highlights a critical gap in ethnobotanical documentation of Manipur's biodiversity. The present study addresses this imperative by systematically documenting the **chuhi** legacy, preserving vital indigenous knowledge for future generations.

Materials and Methods

Study area

A pilot survey was conducted across the four valley districts of Manipur (ꯀꯪꯂꯩꯄꯪ) to identify key **chuhi**-producing units, forming the foundational phase of this study. Major production sites identified at Irengband (ꯀꯪꯂꯩꯄꯪ), Kakching Paji Leikai (ꯀꯪꯂꯩꯄꯪ), and Wabagai (ꯀꯪꯂꯩꯄꯪ) of Kakching (ꯀꯪꯂꯩꯄꯪ) district; Kha-Langthabal (ꯀꯪꯂꯩꯄꯪ) of Imphal West (ꯀꯪꯂꯩꯄꯪ) district; Khongjom (ꯀꯪꯂꯩꯄꯪ), Tentha (ꯀꯪꯂꯩꯄꯪ), and Wangbal (ꯀꯪꯂꯩꯄꯪ) of Thoubal (ꯀꯪꯂꯩꯄꯪ) district; and Nambol (ꯀꯪꯂꯩꯄꯪ) of Bishnupur (ꯀꯪꯂꯩꯄꯪ) district were purposively selected for in-depth investigation based on their historical prominence and active artisanal production (Figure 1).

Data Collection

Primary data on sugarcane varieties, cultivation practices, harvest techniques, and **chuhi** processing steps were gathered via semi-structured, face-to-face interviews with skilled producers. Interviews employed purposive and snowball sampling to capture tacit knowledge from elders and active practitioners, following ethnographic protocols with field notes, and photographic documentation of tools/processes. Processing details included juice extraction, froth removal, boiling stages, and storage, cross-verified through participant observation during production cycles.

Secondary data from peer-reviewed articles, ethnobotanical monographs, and regional floras validated sugarcane varieties, technical terminology, and processing metrics. This triangulation ensured taxonomic accuracy and contextualized indigenous methods against agro-botanical standards, addressing gaps in prior Manipur-specific literature.

Prospects for utilization and value-added products were assessed through key informant interviews and site visits to food processing units and traditional sweet vendors in selected locales. This component explored market viability, nutritional profiling, and non-culinary uses, informing conservation recommendations.

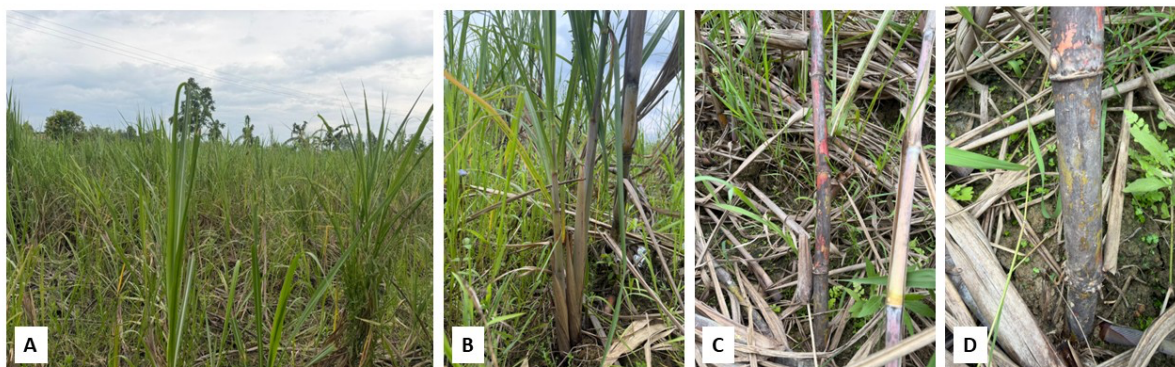


Figure 1. *S. officinarum* 'Musori', commonly used for **chuhi** preparation. (A) Cultivation site at Wabagai (ꯏꯪꯂꯩꯂꯩ), Kakching (ꯏꯪꯂꯩꯂꯩ) district (B) Young plant, (C & D) Mature stalks

Results

Cultivation and types

S. officinarum, vernacularly known as "**Chu**," among the Meitei community of Manipur (ꯏꯪꯂꯩꯂꯩ), is a crop historically vital to agriculture, especially in regions with sugarcane processing. Today, small-scale processing units cluster in a few locations. Among derivatives, **chuhi** stands out for its deep cultural role in rituals and nutritional value.

In Manipur (ꯏꯪꯂꯩꯂꯩ), two primary varieties of *S. officinarum* are commonly cultivated for **chuhi** production, locally referred to as **Musori Chu** and **Ngahing-nambi Chu**. Of these, the **Musori** variety is more widely cultivated and predominantly utilized in **chuhi** processing units. Morphologically, **Musori** is characterized by a slightly bent stem with elongated internodes, and its internal edible portion exhibits a softer texture. In contrast, the **Ngahing-nambi** variety is typically straight-stemmed, hard in texture, and often displays striping along the culm. Organoleptically, **Musori** is sweeter than **Ngahing-nambi** and provides a higher juice yield, likely attributable to its softer internal tissues. A notable feature of **Ngahing-nambi** is the presence of a subtle odor reminiscent of raw fish, which contributes to its limited use in both raw consumption and **chuhi** production.

S. officinarum cultivation in Manipur (ꯏꯪꯂꯩꯂꯩ) starts with soil preparation in January, involving 3-4 rounds of tillage every 15 days to remove weeds and apply fertilizers. Irrigation is generally carried out using the skip furrow method, which is widely practiced among sugarcane farmers in the region. The actual plantation process usually commences in April and is undertaken by experienced farmers following standardized planting methods and the use of appropriate sapling types. Commonly adopted planting techniques include the flat method, the trench method, and the paired row method. In the flat method, sugarcane setts or saplings are placed horizontally in shallow pits and subsequently covered with soil or soil-hay mixtures. In the trench method, saplings are laid in elongated, narrow furrows before being covered with soil or soil-hay mixtures. The paired row method involves planting in a systematic arrangement designed to optimize space utilization. Two types of planting material are employed: setts, which are shoot tips of sugarcane containing 2-3 nodes, and seed cane, which typically comprises stem sections with buds located at the nodes. The plant reaches maturity around 8 months after planting, determined by yield potential or basal leaf withering, while apical leaves stay intact. Harvesting in Manipur (ꯏꯪꯂꯩꯂꯩ) occurs from January to April, with January crops offering superior quality, yield, and sapling propagation potential; yields notably decline after flowering, especially in March. Ratooning enables 3-4 successive harvests from a single planting, with peak yields in the second and third cycles.

The growth cycles of sugarcane exhibit variations across countries, influenced by varietal differences, local cultivation conditions, and geographical parameters (Sukyai *et al.* 2016, Shukla *et al.* 2017, Prasara & Gheewala 2016, Rudorff *et al.* 2010, Som-ard *et al.* 2021). However, the fundamental process of cultivation, tillage, establishment, growth, and maturation remains consistent, aligning with patterns observed in the present study conducted in Manipur (ꯏꯪꯂꯩꯂꯩ), India. In India, plantations typically commence in January, with harvests occurring from December to March (Singh *et al.* 2007, Rajula *et al.* 2014, Som-ard *et al.* 2021). A widespread practice in Indian sugarcane cultivation, and documented in the present study, is ratooning, which yields substantial agronomic benefits by enabling multiple harvests from a single planting over successive

years. This practice boosts production of commercial sugarcane products, including **chuhi**, while reducing costs and energy inputs for land preparation and establishment compared to new plantings.

Ratoon productivity and longevity, however, are modulated by environmental conditions, cultivation practices, harvesting techniques, and genotypic variations. Ratoon crops display accelerated leaf expansion, vigorous early growth, and faster maturity relative to plant cane (Xu *et al.* 2021). Globally, ratooning cycles span 1 to 8 crops, but in India, they extend up to six cycles, with peak yields in the first and second ratoons (Singh *et al.* 2007, Rajula *et al.* 2014, Singh *et al.* 2015, Li 2010, Hu 2015, Som-ard *et al.* 2021). Similarly, this study documented peak yields in the second and third ratoons across four cycles sustained by local farmers.

From the pathological perspective, ratoon stunting disease (RSD), caused by the xylem-limited bacterium *Leifsonia xyli subsp. xyli*, invades sugarcane vascular bundles and limits global production (Garcia *et al.* 2021, Chakraborty *et al.* 2024). The only external symptom of RSD is growth stunting, whereas internal indicators prove unreliable for disease confirmation (Chakraborty *et al.* 2024). Susceptibility, infestation levels, and disease spread differ across cultivars and locations, with stunting severity in infected plants strongly influenced by environmental factors and genotypic traits (Hoy *et al.* 1999, Grisham 1991). The prevalence of RSD was not observed until the fourth ratoon cycle in the *S. officinarum* varieties Musori and Ngahing-nambi, widely cultivated in Manipur (ꯏꯪꯂꯩꯄꯪꯂꯩꯄ), despite the farmers' reports of higher yields in the second and third ratoons. Higher incidence occurs in plant cane from harvested stalks compared to ratoons, primarily due to spread during planting via contaminated tools and infected seed cane, as the pathogen persists only briefly in soil (Forbes *et al.* 1960, Hoy *et al.* 1999, Monteiro-Vitorella *et al.* 2004). Therefore, establishing a disease-free initial cane minimizes RSD risks, making ratoon cultivation highly beneficial for maximizing yields, provided farmers select healthy planting materials and maintain hygienic plantation practices.

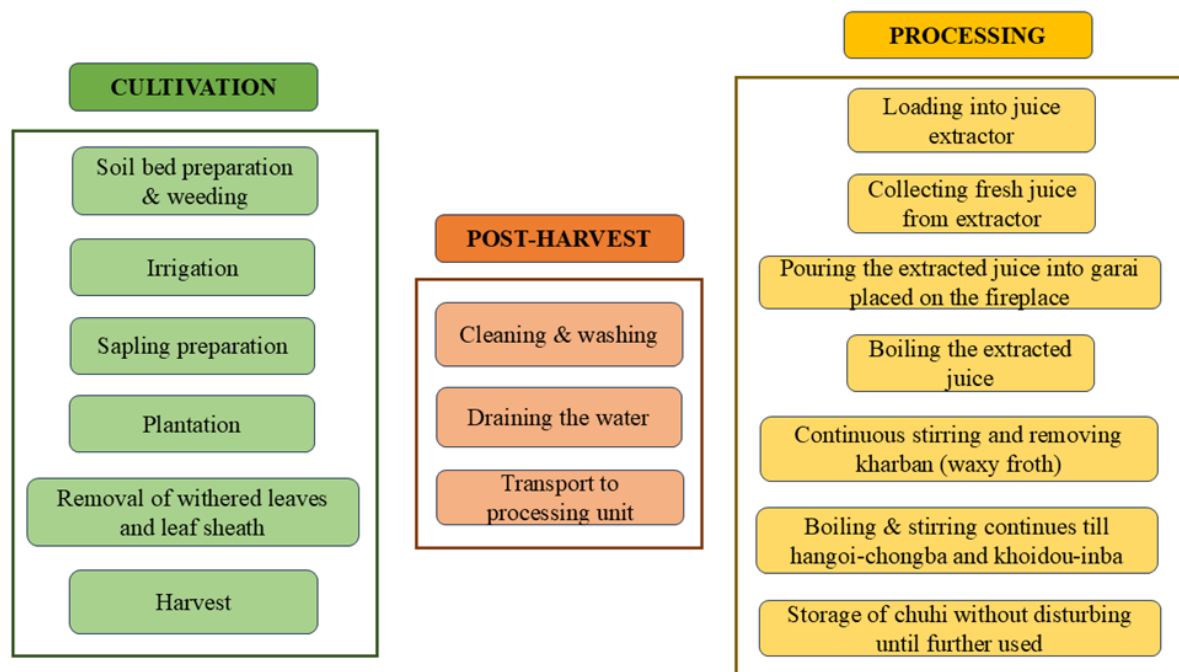


Figure 2. Flowchart illustrating the steps of cultivation, post-harvest handling, and processing in **chuhi** production

Equipment of the Chuhi processing unit

The processing of sugarcane into **chuhi** requires several locally designed apparatuses, including the **leirang**, **garai**, **kharai**, **khabei**, and storage tins. The **leirang** or fireplace, or hearth, is traditionally constructed using mud and bricks, with **chuhi** itself often incorporated into the mixture to enhance structural strength and durability (Figure 3C). The **garai** is a pan-like vessel used to boil freshly extracted sugarcane juice. Multiple **garai** sizes are available, with processors selecting the appropriate size based on the quantity of sugarcane to be processed. A commonly utilized **garai** has a capacity of approximately 200 liters, with dimensions of about 6 feet in diameter and 1 foot in depth, yielding nearly 110 liters of **chuhi** from a full load of juice. The **kharai**, typically crafted from metal or bamboo, is used to remove froth formed during boiling. This practice is critical, as timely removal of the froth, locally termed **kharban**, is essential for maintaining the quality of the final product. The **khabei**, a long-handled ladle, is employed to stir the juice continuously during boiling, ensuring a

uniform texture and consistency in the prepared **chuhi**. Storage constitutes a crucial final step in the processing chain, as improper storage can compromise the product's quality. Traditionally, empty mustard oil tins have been repurposed for storing **chuhi**.



Figure 3. (A) Local **chuhi** processing site; (B) Machine for sugarcane juice extraction; (C) Hearth for boiling sugarcane juice during **chuhi** processing

Processing of Chuhi

Step 1: Harvest and transport

Sugarcane is typically harvested at maturity directly from the field, where stalks are manually cut at their base. This task is performed by skilled, experienced farmers who carefully select only fully mature stalks. Following harvest, the sugarcane stalks are transported to **chuhi** processing units, where they are thoroughly cleaned to remove dust, mud, and dried leaf sheaths, ensuring that the raw material is clean and suitable for processing (Figure 4A).

Step 2: Juice extraction

The cleaned sugarcane canes are fed into an indigenous juice extraction machine known as a **Kolu**, a traditional rotary press used in **chuhi** production (Figures 3B & 4B). This machine may be operated by electricity or by a tractor, while in earlier times it was driven by bullocks. As the canes pass between the rollers, fresh juice is efficiently squeezed out and flows directly through an outlet pipe into collection vessels. The fibrous residue remaining after juice extraction, known as bagasse, is repurposed rather than discarded. It is used as fuel for the fireplace in the **chuhi** processing unit.

Step 3: Transfer to the boiling vessel

The freshly extracted sugarcane juice is poured into a traditional wide-mouthed vessel known as a **Garai** through a sieve to filter the smaller solid bagasse of sugarcane (Figure 4C). This vessel is carefully positioned over the fireplace to initiate the boiling stage under controlled conditions. The broad opening of **Garai** facilitates easy access for skimming froth and stirring, ensuring efficient processing of **chuhi**.

Step 4: Heating and boiling

The traditional fireplace is ignited with bagasse or any available fuel source, after which the juice is gradually heated. Throughout this process, the **chuhi** processor continuously monitors the boiling mixture, adjusting the flame intensity as needed to achieve uniform heating, prevent scorching or burning of the juice extract, and maintain the desired consistency of **chuhi**.

Step 5: Continuous stirring

During the boiling stage of **chuhi** preparation, the sugarcane juice is repeatedly stirred using a traditional wooden tool known as a **Khabei**. This continuous stirring ensures even concentration of the juice by promoting uniform heat distribution and evaporation, while preventing solid residues from settling at the bottom of the **Garai**, which could lead to scorching.

Step 6: Froth removal

As the sugarcane juice boils vigorously during **chuhi** preparation, a thick, waxy froth called **Kharban** forms on the surface. This froth is thoroughly and repeatedly skimmed off using a specialized ladle known as a **Kharai**, a tool often crafted from

processors. The shelf life of **Chuhi** can be prolonged by storing it under suitable conditions, such as keeping the container in a cool and dry environment, placing it off the ground, and avoiding frequent disturbance or shifting.

Ethno-utility of Chuhi

Chuhi is an indigenous traditional food of Manipur (ꯃ꯱ꯪꯛꯩ꯰) that has been consumed since antiquity. It may be taken directly or in combination with other ingredients and serves as a key component in the preparation of several indigenous food snacks that are particularly popular within the state, especially among the Meitei community. Beyond its role as a dietary item, **chuhi** continues to hold cultural significance, as it remains an essential element in various traditional rituals of the Meitei community. Furthermore, its use extends to multiple other purposes, reflecting its nutritional, cultural, and functional value.

Chuhi has been utilized in the preparation of diverse traditional food items in Manipur (ꯃ꯱ꯪꯛꯩ꯰) since ancient times. These food products are generally prepared by combining **chuhi** with various ingredients, depending on the type of food to be made. Commonly used ingredients include rice, wheat, and sesame seeds. While **chuhi** imparts a natural sweetness, it is also valued for its adhesive property, which helps to bind the individual components together, thereby forming distinct food products. A well-known example is **Kabok**, a popular snack prepared by mixing **chuhi** with popped or puffed rice. The mixture may be molded into compact spherical forms, locally termed **Kabok Khoidom**, or shaped into alternative forms such as cones or flat half-moon structures. Additionally, other ingredients such as popcorn, rice powder, sesame seeds, groundnuts, and sumac berry seeds are also incorporated to diversify **chuhi**-based products. Preparations with popcorn, rice powder, and sumac berry seeds are generally rolled into spherical shapes and are known locally as **Chujak-kabok**, **Laaloo**, **Heimang-heingan**, and **Leibakhawai-heingan**, respectively. By contrast, preparations using groundnut and sesame seeds are more commonly molded into flat structures.

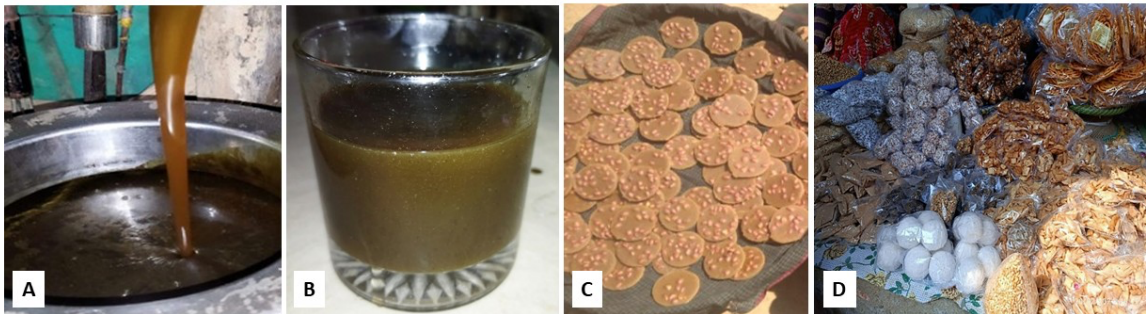


Figure 5. (A & B) Processed **chuhi**; (C & D) Various market-available food products derived from **chuhi**

The processing of **chuhi**-based food products also varies according to the type of **chuhi** used. Typically, **chuhi akaangba** is employed in the preparation of jaggery, a well-known alternative to refined sugar widely consumed for its nutritional and health benefits. Jaggery represents a solidified form of **chuhi** and is commonly used as a substitute in the preparation of various food snacks, particularly when liquid **chuhi** is unavailable. In such cases, jaggery is melted to obtain **chuhi kochi**, a locally used term that denotes the attainment of the desired sticky and consistent texture. Conversely, **chuhi kaangdaba** is generally preferred for the preparation of traditional snacks such as **kabok** and **laaloo** (Figure 5D).

In earlier times, **chuhi** constituted a part of the daily diet, particularly among the elderly, who commonly consumed it either mixed with rice or diluted as a beverage. Oral testimonies from elderly individuals indicate that the consumption of **chuhi** provided a sense of immediate rejuvenation and energy restoration following physical exertion.

In addition to its dietary value, **chuhi** holds considerable socio-cultural significance in the traditional rituals of the Meitei community of Manipur (ꯃ꯱ꯪꯛꯩ꯰). Edible products such as **heingan** (Figure 5C) and **kabok** are regarded as obligatory offerings during ceremonies, including **Luhongba**, **Asti**, **Sorat**, **Firoi**, and **Ushop**. Similarly, **chuhi heingan** is an essential ritual item in observances dedicated to deities such as **Lainingthou Sanamahi Khoirumba** and **Imoinu Iratpa**. Beyond these, freshly prepared **chuhi** is a key component in the preparation of **Pholla**, an indigenous sweet dish traditionally offered during prayer ceremonies such as **Shani Khoirumba** and **Kangsubi**, an indigenous snack offered during Makar Sankranti. Moreover, in ceremonial feasts such as **chakkouba** and **ushop**, a customary fruit dish known as **hei-thongba**, prepared by mixing **chuhi** with seasonal fruits such as **heibung** (*Garcinia pedunculata* Roxb. ex Buch.-Ham.) and **chorphon** (*Elaeocarpus floribundus* Blume), is invariably served as the concluding item, a practice that has been maintained since time immemorial.

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